

# RWT-033

## 37° DIES FOR FLARE TOOL

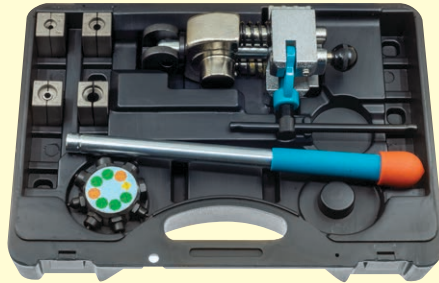
**RACEWORKS™**  
PASSION FOR PERFORMANCE

### TOOLS REQUIRED

- RWT 023 – Brake Flare Tool
- Pipe Cutting Tool ■ Vice



RWT-013



RWT-023

### STEP 1



Follow the **RWT-023** instructions to setup the flaring tool, cut and debur your hard line.

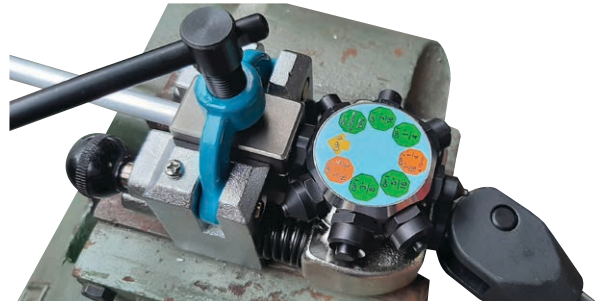
Select the suitable 37° dies for your size of hard line. In this example we are using **RWH-600-06**.

### STEP 2



Slide your Tube nut over the hard line first, followed by the Tube Sleeve. Ensure your thread on the nut, and larger diameter section on the sleeve is facing the end of the line that you have cut.

### STEP 3



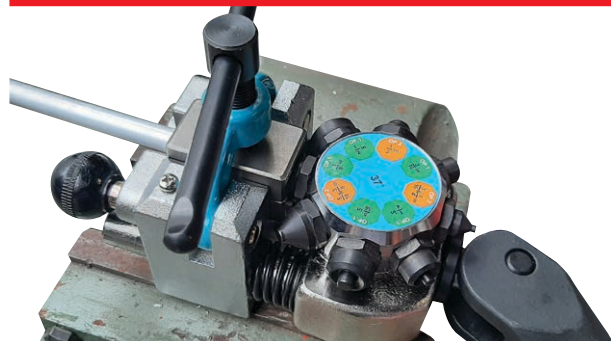
Fit the line in your dies. Use the 45° turret initially with "Operation 0", to set up the line ready for flaring.

### STEP 4



Switch the turret to the 37° version, and set it to "Operation 1".

### STEP 5



Complete "Operation 1".

### STEP 6



Follow "Operation 1" with "Operation 2".

### STEP 7



Disassemble Die Press. You now have a flared AN Hard Line.