

## CRIMP TOOL INSTRUCTIONS



1. Ensure tool is reset by completely depressing handles.
2. Strip insulation from wire.
3. Insert contact into the appropriate size tool, barrel up.



4. Depress handles until contact is held, but not crimped.



5. Place the stripped end of the wire in the crimp barrel, ensuring there are no stray wire strands and fully depress tool handles.

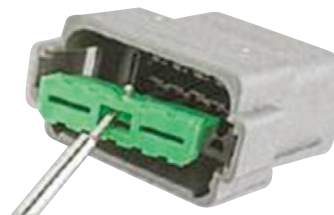
## REMOVING INTERNAL WEDGEHOOKS



Wedgehook Removal Tool  
Part No. RWT-006



1. Use the end of the tool to hook the wedgehook as shown.

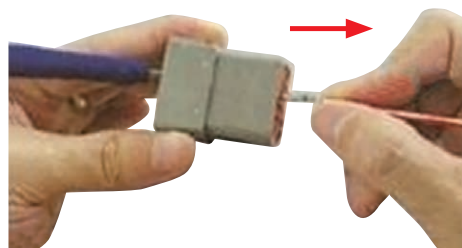


2. With wedgelock sufficiently hooked, firmly pull wedgelock out of connector body.

## REMOVING INDIVIDUAL CONTACTS



1. Use flat edge of tool to lift tab holding contact.

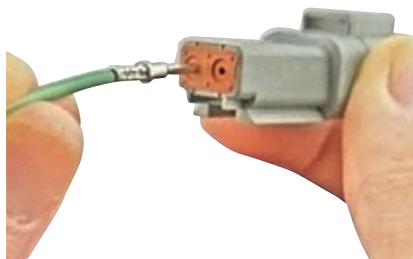


2. With contact tab held open, gently pull contact out.

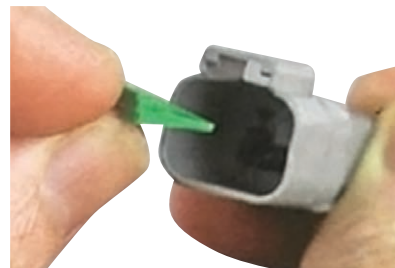
## CONTACT INSERTION INSTRUCTIONS FOR CPS-118 TO CPS-131



1. Hold crimped contact approximately 25mm behind the contact barrel.

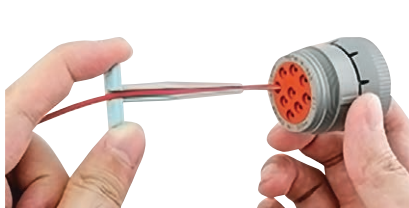


2. Hold connector with rear grommet toward the contact. Push contact into connector grommet until a click is felt. Gently pull back to confirm contact is locked in place.



3. Once all contacts are in place, insert wedge lock. The wedge lock will snap into place securing the contacts.

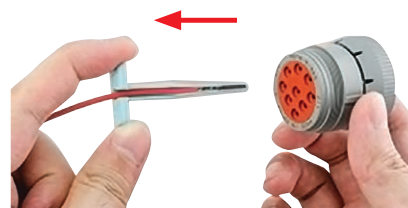
## CONTACT REMOVAL TOOL INSTRUCTIONS



1. With the rear insert toward you, snap appropriate size removal tool over the wire of contact to be removed.



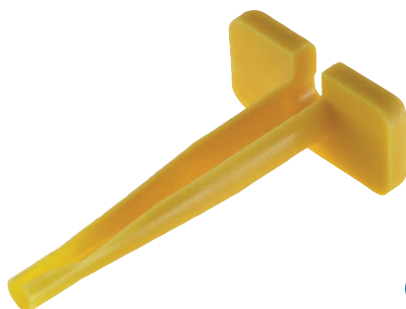
2. Slide tool along the wire into the insert cavity until it engages the contact and resistance is felt.



3. Pull contact wire assembly and removal tool out of connector. Do not twist the removal tool when inside the connector.

## REMOVAL TOOL DESCRIPTION

Size	Type	Suits Series	Part Number
12	Pin Removal	HD30, HDP20	RWT-029
16	Pin Removal	HD30, HDP20	RWT-030
20	Pin Removal	HD30, HDP20	RWT-031



RWT-029



RWT-030



RWT-031