

600 / 620 SERIES HARD LINE HOSE FITTING

RACEWORKS™
PASSION FOR PERFORMANCE

TOOLS REQUIRED

- Pipe Cutting Tool
- Vice
- Vice Jaws
- 2x AN Spanners (adjustable or combination)
- Spray Lubricant



RWT-013

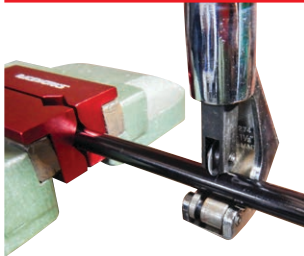


RWT-026

RWT-002RD /
RWT-002BK /
RWT-003 or
RWT-028BK

RWT-007BK

STEP 1



Rotate pipe cutter around hard line at desired length, gradually tightening, until the pipe is neatly cut.

STEP 2



Use the deburring tool that is on the top of the cutter. Rotate it inside the hard line to deburr the edge.

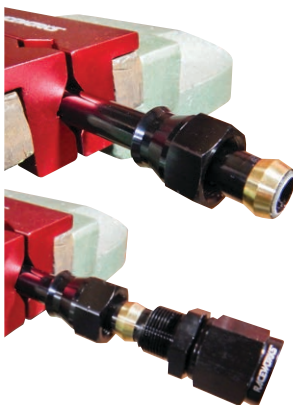
STEP 3



Sit the line in your vice with the end protruding out of the side, and be careful not to crush the line.

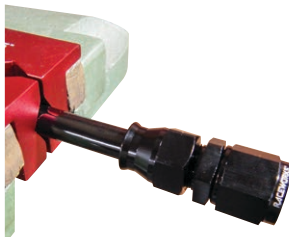
Slide the socket over the line, and take note of which end of the socket is threaded and needs to be joined to the hose end.

STEP 4



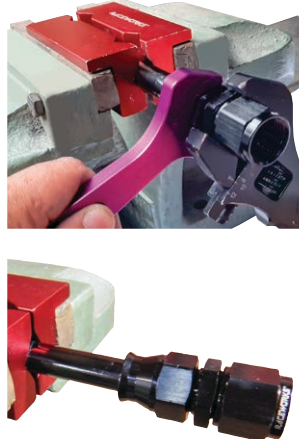
Slide the olive over the line, followed by your hose end. Make sure the hose end bottoms out on the line (if you look inside the hose end you will see a seat that is machined).

STEP 5



Spray the threads with lubricant. Hold the hose end still with one hand, and turn the socket with the other until it is hand tight.

STEP 6



Hold the socket with one spanner, and turn the hose end with another, approximately one turn until it feels snug.

STEP 7



Remove from the vice and repeat at the other end as necessary.