# 400 SERIES HOSE FITTING

## TOOLS REQUIRED

- Hose Cutters
- Vice
- Vice Jaws
- **AN Spanner** (Adjustable or combination)
- **Small container** with hot water



## STEP 1



Cut hose to desired length with hose cutters, and fit hose end into vice jaws.

## STEP 2



Fit hose end into Vice Jaws.

Soak the end of the hose in hot water for 30 seconds to soften

(Do not use oil or grease as they won't dry).



Quickly shake as much water off the hose as possible, before pushing the hose over the barb, until it seats snugly under the trim ring.

Try and push the hose all the way on in one smooth motion.

## STEP 4



This shows the hose correctly fitted so that it sits snugly under the trim ring.

### STEP 5



Remove from the Vice and repeat at the other end as necessary.