

200 / 230 / 240 / 260 SERIES HOSE FITTING

RACEWORKS™
PASSION FOR PERFORMANCE

TOOLS REQUIRED

- Hose Cutters
- Masking Tape
- Vice
- Vice Jaws
- PTFE Hose Olive Installation Tool
- AN Spanner (Adjustable or combination)
- Spray Lubricant



RWT-027

RWT-010



RWT-016BK



RWT-002RD /
RWT-002BK /
RWT-003 or
RWT-028BK



RWT-007BK

STEP 1



Wrap Hose with masking tape to prevent braid fraying, and cut to desired length with hose cutters

STEP 2



Undo the socket from the hose end and slide the socket over the hose, taking note of which end of the socket is threaded and needs to be joined to the hose end.

STEP 3



Dismantle Olive Installation Tool and identify the correct shaft for the desired size.

STEP 4



Install the Olive onto the tool, with the tapered section of the olive facing the hose.

STEP 5



Push the tool into the PTFE liner of the hose, rounding it and seating the olive over the liner, and under the outer braid.

STEP 6



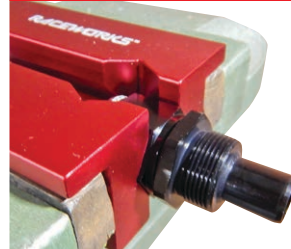
View of the olive seated in place.

STEP 7



Slide the socket over the end of the hose to expose the thread. Spray the threads with lubricant.

STEP 8



Fit the hose end into your vice jaws. Spray the threads with lubricant.

STEP 9



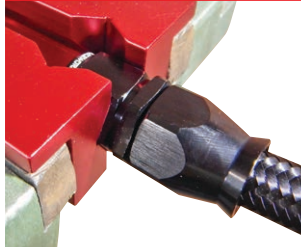
Push the hose over the nipple on the hose end, and engage the threads. Be careful not to cross thread.

STEP 10



Using an AN spanner, tighten the hose / socket on the hose end, until there is a gap of approximately 1mm between the socket and hose end.

STEP 11



Align the flats on the socket / hose end for a professional looking finish.

STEP 12



Remove from the vice and repeat at the other end as necessary.